

Date: Monday, 8/21/2006 2:37:29 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : STRIKER PLATE
 Job Number : 28288
 Estimate Number : 10589
 P.O. Number : N/A Part Number : D2237
 This Issue : 8/21/2006 S.O. No. : N/A Drawing Number : D2237 REVD1
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : PURCHASED PARTS Drawing Revision : D1
 Previous Run : 27195 Material : N/A
 Due Date : 8/28/2006 Qty: 100 Um: Each
 Written By : JA 06.08.21
 Checked & Approved By : JA 06.08.21
 Comment : Est. C 02.05.11 Clarify IPP NG.
 EST D 06.05.25 Waterjet EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M304S22GA 304/316 .032 Sheet



Comment: Qty.: 0.0105 sf(s)/Unit Total : 1.0500 sf(s)

304/316 .032 Sheet

Batch: M100 843

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D

Dwg Rev: D1

Prog Rev: D1

SAD 06.08.25 101

PTD

2-Deburr, if necessary

SAD 06.08.31 101

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

M1 06.08.24

(101)

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

2 06.08.29

(101)
counted

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Deburr as required N/A


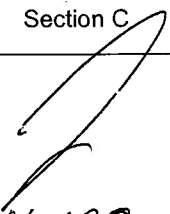
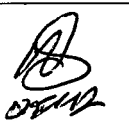
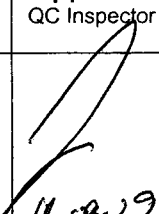
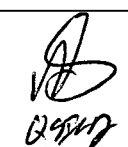
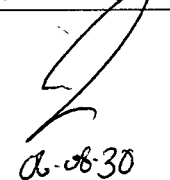
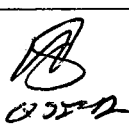
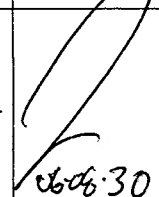
2-Form as per drawing

B 06/08/29

PTD

100

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
06-08-25	2	Lost 7 parts on the water jet Because of the water pressure moving the making them fall in the tub		-replace	SAD 06-08-25	 06-08-29		 06-08-29
06/08/29	5	1 piece was out of Tolerance		Scrap + destroy	SB 06/08/29	 06-08-30		 06-08-30

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA:  Date: 06/05/06

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Date: Monday, 8/21/2006 2:37:29 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STRIKER PLATE

Job Number: 28288

Part Number: D2237

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



206-06-31 *(100)*



Comment: INSPECT WORK TO CURRENT STEP

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *ST 32*

100
06/09/05 *(100)*

8.0

DC

DOCUMENT CONTROL



(100)

Comment: DOCUMENT CONTROL

Inspection Level 21

06/09/05

Job Completion



06/09/05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

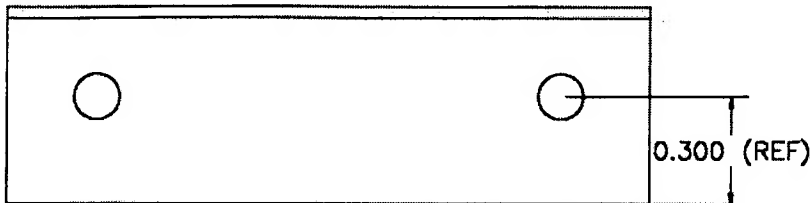
QA: N/C Closed: _____ Date: _____

DART

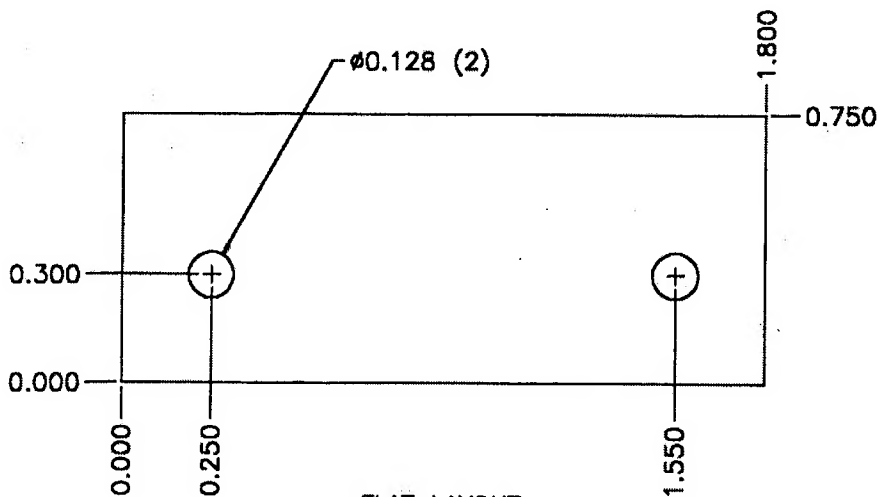
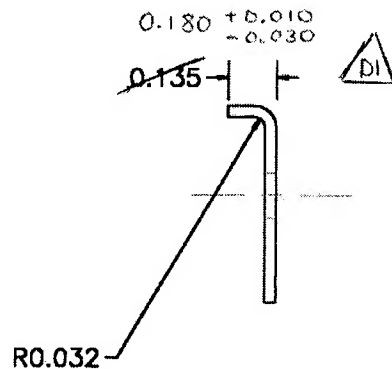


DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. D
CHECKED <i>bw</i>	APPROVED <i>[Signature]</i>	D2237	SHEET 1 OF 1
DATE 94:10:25		TITLE STRIKER PLATE	SCALE 2:1
DI	04.06.15	UPDATE DIMENSION	

RELEASED
97/12/17 DS



BEND DETAIL



FLAT LAYOUT

MATERIAL: 304/316 SS, 0.034 THICK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 28288

